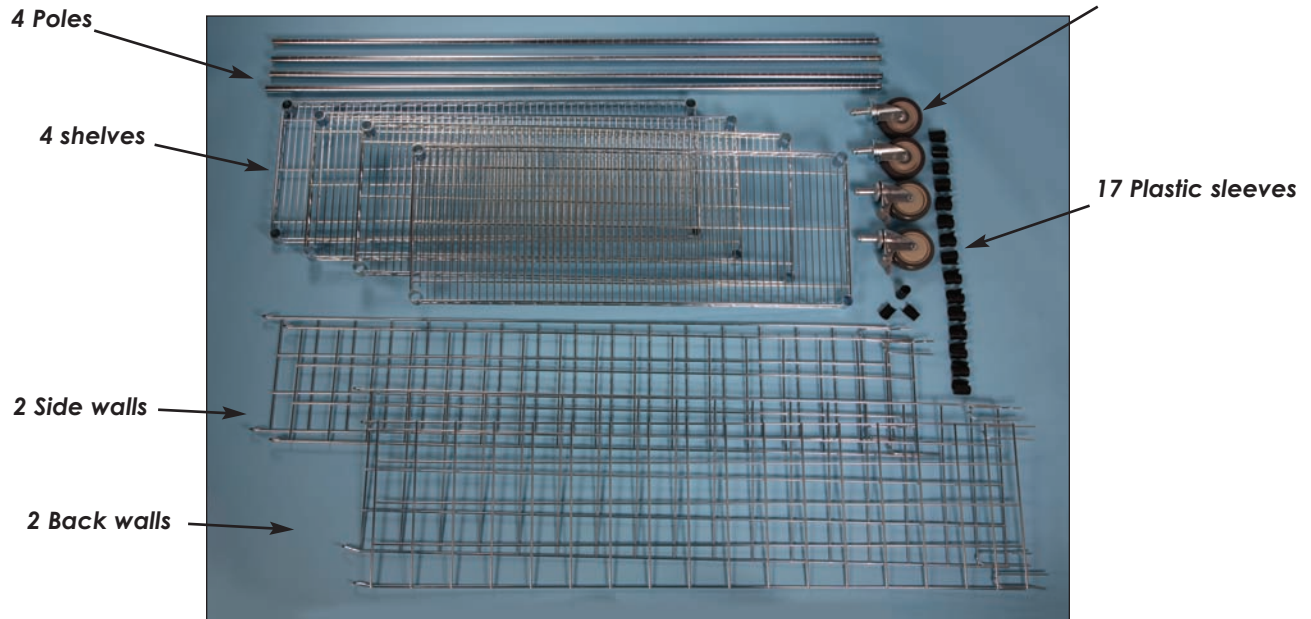


# ASSEMBLY INSTRUCTIONS FOR

## Enclosed Wire Cart (HCL# 17674)



**Step 1.** Gather 4 poles and 4 sets of plastic sleeves. Start with the first pole and choose the height you want to set the bottom shelf at. Place the first clip on the pole.



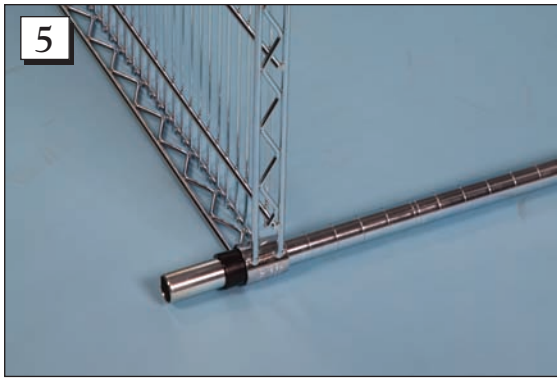
**Step 2.** Place the second half of the plastic sleeve on the pole. Squeeze the two parts together until they click together.



**Step 3.** Repeat steps 1 and 2 with the remaining four poles, making sure that all clips are at the same level, or shelves will not set evenly.



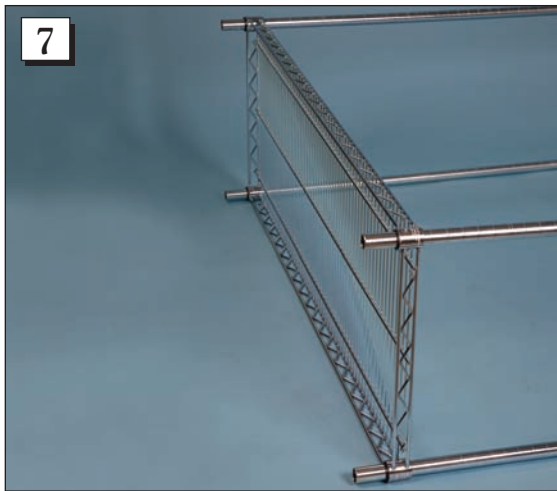
**Step 4.** Gather one shelf and one pole. Feed the pole through a corner hole of the shelf.



**Step 5.** Lay the side of the shelf with the pole through it on the floor.



**Step 6.** Tap into place with a rubber mallet.



**Step 7.** Repeat steps 4 through 6 on the remaining 3 poles.



**Step 8.** Set the entire unit upright.



**Step 9.** Choose the level for the next shelf and place plastic sleeves on the poles the same way as done in steps 1 through 2.



**Step 10.** Make sure that all plastic sleeves are at the same level or the shelf will not sit level.



**Step 11.** Gather another shelf and slide it over the top of the unit.



**Step 12.** Press it firmly onto the plastic sleeves.



**Step 13.** Tap into place with a rubber mallet.



**Step 14.** Repeat steps 9 through 13 with the remaining two shelves.



**Step 15.** Lay the unit down on its side.



**Step 16.** Tap a caster into the bottom of the cart with a rubber mallet.



**Step 17.** Repeat step 8 on remaining 3 casters, making sure that the two casters with breaks go on the same end of the cart.



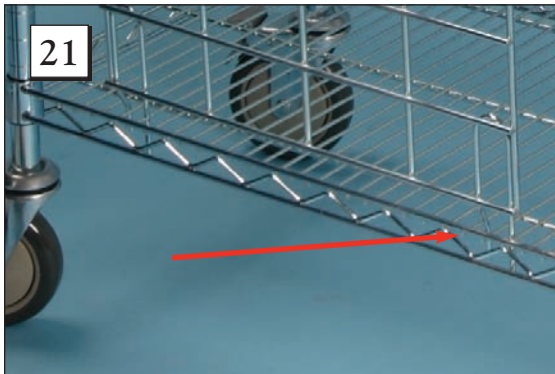
**Step 18.** Turn the unit upright.



**Step 19.** Depress the brake.



**Step 20.** Gather 1 back wall.



**Step 21.** Place the 4 prongs on the bottom of the back wall on the inside edge of the shelf. Be sure to have the shelf as far to the side of the cart as possible.



**Step 22.** Loop the hooks on the top of the back wall on the inside of the top shelf.



**Step 23.** Attach the sides the same way as indicated in steps 20 through 22 for the back walls.



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